

Work Order ID 56450

February 24, 2010 8:06:50 AM



Page 1

Item ID: D4050-1

Revision ID:

Item Name: Strut

Start Date: 2/24/10 Start Qty: 3.00

Required Date: 2/24/10 Req'd Qty: 3.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4050

B

100

0.00



Brake NC

NC BRAKE

Memo

0.00

Brake NC

Punch per Dwg. D4050 and Spec Control Dwg D2638

SD 10/02/24

3

0

110

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Deburr

SD 10/02/24 (3)

120

0.00



QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

SD 10/02/24

(+3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

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Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Powdercoat

Powder Coating

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

M113170

0.00

0.00

=> Jd 10/02/24

(X3)

q

Memo

START TIME: 10:45AM
OVEN TEMPERATURE: 400°F
FINISH TIME: 11:15AM

140



QC

Quality Control

QC3- Inspect Part Finish

Memo

0.00

0.00

DL 10-02-24

(3) q

150



Packaging

Packaging

Identify as per dwg & Stock Location: 254

Memo

0.00

0.00

(100)2/24 (3)

W/O:		WORK ORDER CHANGES					
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Work Order ID 56450

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Item ID: D4050-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Strut

Start Date: 2/24/10 Start Qty: 3.00



Cust Item ID:

Required Date: 2/24/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/02/24 JF

MF

10-2-24

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NOTE: Date & initial all entries

Picklist Print

February 24, 2010 8:06:49 AM

Page 1

Work Order ID: 56450

Parent Item: D4050-1

Parent Item Name: Strut

Comments: IPP RevA: new issue DD 10/01/05 verified by:EC IPP Rev:B as per dwg
revB DD 10.02.18 verified by:EC

Start Date: 2/24/10

Required Date: 2/24/10

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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M304TR0.750W.065

Purchased

No

100

f

206.8773

4.4968

304 RD Tube .750 x .065W

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

206.8773

110113

106.8773

114002

100

4.500

88 10/02/24

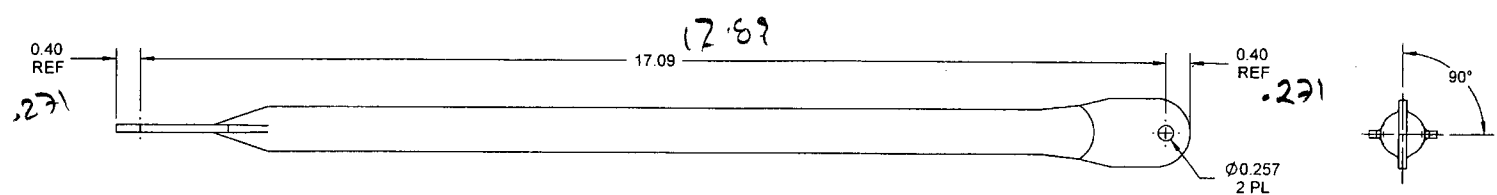
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NOTE: Date & initial all entries



8 D4050-1 STRUT

WLO 56450

RELEASED
2010-02-16

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SEAMLESS TUBE $\phi 0.750 \times 0.065$ WALL
REF DART SPEC M304TR0.750W.065
 - 2) FINISH: POWDER COAT "WHITE" (4.3.5.2) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.67 lbs
 - 8) PUNCH BOTH END PER SPEC CONTROL DRAWING D2638

B	REVISE WALL THICKNESS FOR -1/31-5/8 0.065 WAS 0.049 (ZN A8-1, A8-2, A8-3, A8-4)	RF	10.02.02
A	NEW ISSUE	RF	10.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>JS</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>JS</i>	D4050	SHEET 1 OF 4
APPROVED	<i>JS</i>	TITLE	SCALE
DE APPR.	<i>JS</i>	STRUT	NTS
DATE	10.02.02	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

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